

**New & Improved**

**PAROPY CL TRIMFREE DARK™ (v.4)**

**APPLICATION INSTRUCTIONS**

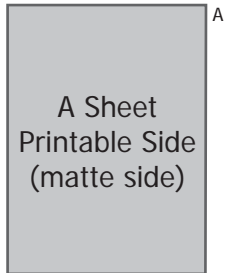


Figure 1-1

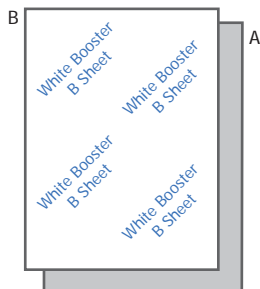


Figure 7-1

A sheet (grey) on bottom with matte side face up.  
B sheet on top with backmark face up

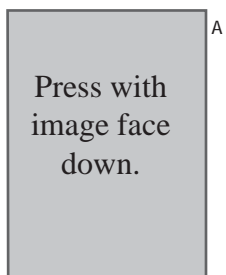


Figure 11-1

Press A sheet to shirt with glossy side face up

**STEP BY STEP**

*Printing Your Image onto the A Sheet*

- Step 1:** Using your software (eg. Photoshop, Illustrator) create the white toner mask (refer to page 40-41 of OKI 711 [user manual](#))
- Step 2:** Load A sheet into Printer. Printable side is the matte side
- Step 3:** Set Print mode to "Films". To do this, go into your printer driver setting and set the media type to "Films".
- Step 4:** Feed A sheet into the bypass tray of your color laser printer so that the Matte side is face up (Figure 1-1).
- Step 5:** Print the image mirrored  
(The print driver has mirror image option checked by default)

*B Sheet Transfer*

- Step 6:** Before first press, preheat lower platen for 30 seconds.
- Step 7:** Place imaged A sheet on heat press with image face up (matte side up)
- Step 8:** Place B sheet on top with coating face down (blue backmark face up) (Figure 7-1)
- Step 9:** Press at 320F (160C) for 60 seconds using firm pressure
- Step 10:** Peel A and B sheet apart immediately after pressing.  
**Note** Coating from B sheet will stick to areas with toner on A sheet.  
If toner from A sheet sticks to B sheet, increase the temperature by 5F

*T-shirt Transfer*

- Step 11:** Place shirt on heat press and prepress for 5-10 seconds to remove moisture
- Step 12:** Leave shirt on heat press, and place imaged A sheet on top of shirt with image face down (glossy side face up). Press the shirt at 320F (160C) for 30 seconds
- Step 13:** Wait a minimum of 5 minutes and peel the A sheet off shirt when completely cold.
- Step 14:** Repress shirt with silicon sheet for another 30 seconds for increased wash resistance

**Important:** TrimFree Dark requires a professional heat press. Joto will only support this product when used with a high quality heat press that can produce consistent heat and good pressure.

## PAROPY CL TRIMFREE DARK™ (v.4)

### TIPS AND HINTS

#### NOTES

**Recommended Fabrics**

White, Black, or Colored:  
100% cotton  
100% polyester  
Poly/cotton blends

**Accessories Required**

Computer, OKI Color Laser Printer with white toner, Professional Heat Press. Paropy CL TrimFree Dark (A and B sheet)

**Printable side**

The printable side of the transparent A sheet is the matte side

**Paper Setting**

Ensure you are using the paper mode "films". If other paper modes are used, the paper may jam or the white may not fuse properly onto the paper.

**Pressure Settings**

To ensure that the coating has properly fused with the fabric, we recommend to use firm pressure.

**Separating A-B Sheet**

When separating A-B sheet (step 10), peel immediately. No toner should stick on B sheet. If toner sticks on B sheet, increase temperature by 5F and slightly increase the pressure.

**Care Instructions**

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105F. **Hang dry only (dryer machine not recommended)**

**Storage**

CL TrimFree Dark has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

#### APPLICATION SUMMARY

	<b>Printing A sheet</b>	<b>B sheet transfer</b>	<b>T-shirt Transfer</b>
Printer:	OKI White Toner Printers	-	-
Print Mode:	Films	-	-
Image:	Mirror	-	-
Press Time:	-	<b>60 sec.</b>	<b>30 sec.</b>
Temperature:	-	<b>320F (160C)</b>	<b>320F (160C)</b>
Pressure:	-	Firm	Maximum
Peel:	-	Hot	Completely Cold
Repress	-	-	Repress for 30 secs with silicon sheet for increased wash resistance
Wash Temp.:	-	-	105F (40C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

**Important:** TrimFree Dark requires a professional heat press. Joto will only support this product when used with a high quality heat press that can produce consistent heat and good pressure.